

# 競輪自転車パイプ

日本製



"We think that many people know Ishiwata's butted tubes but many do not know the brand name of Kaisei. Ishiwata was closed down in 1993, and the same year Kaisei took over the Ishiwata technique. We made the business smaller, and experienced staff members continued to manufacture butted tubes.

In 1994, we developed Nickel-CrMo butted tubes (8630). We hold a sixty percent share in Japan of butted-tubing sales, which are loved by Keirin frame builders. Skilled artisans make our butted-tubes elaborately so please try them. We believe you will understand the goodness".

President Mr Igarashi

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DOUBLE & QUAD BUTTED CRMO TUBING  
FOR HI-PERFORMANCE FRAME BUILDING

# KAISEI TUBING

カイセイ

\* TUBESET AND TUBING SPECIFICATIONS MAY VARY FROM DISTRIBUTORS AND RETAILERS.

4130R / 8630R								
MARK	DESCRIPTION	D1 mm	D2 mm	L mm	L* mm	T1 mm	T2 mm	BUTTED
190C/NI	TOP TUBE	25.4	-	580	610	0.7	0.5	DB
290C/NI	DOWN TUBE	28.6	-	610	640	0.7	0.5	DB
350C/NI	SEAT TUBE	28.6	-	610	640	0.7	0.5	DB
402C	HEAD TUBE	31.8	-	180	210	-	1.0	PG
510C/550NI	CHAIN STAYS	22.2	12	410	-	-	0.7	TG
604C/650NI	SEAT STAYS	16.0	10	610	-	-	0.6	TP
702C	FORK BLADES	28/20	12	400	-	-	0.95	TG
803C	STEERER	25.4	-	210†	240	2.2	1.6	SSB
OPTION	OVERSIZE DIAMETER (O/S), QUAD BUTTED (E), ROUND FB(24mm), ROR CS, 1180 & 260 STEERER, *LONG OPTION							

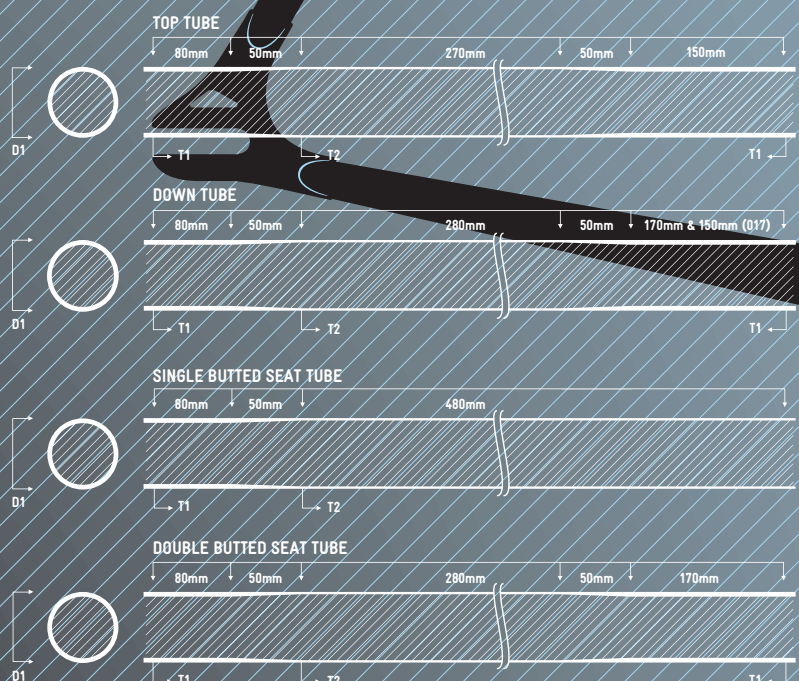
017 - RECORD BREAKER								
MARK	DESCRIPTION	D1 mm	D2 mm	L mm	L* mm	T1 mm	T2 mm	BUTTED
105C	TOP TUBE	25.4	-	580	610	0.7	0.4	DB
205C	DOWN TUBE	28.6	-	610	640	0.7	0.4	DB
305C	SEAT TUBE	28.6	-	610	640	0.7	0.4	DB
402C	HEAD TUBE	31.8	-	180	210	-	1.0	PG
510C	CHAIN STAYS	22.2	12	410	-	-	0.7	TG
604C	SEAT STAYS	14.0	10	610	-	-	0.6	TP
720C	FORK BLADES	28/20	12	400	-	-	0.95	TG
801C	STEERER	25.4	-	210†	240	2.2	1.6	SSB
OPTION	8630, OVERSIZE DIAMETER (O/S), QUAD BUTTED (E), ROUND FB(24mm), ROR CS, 1180 & 260 STEERER, *LONG OPTION							

019 - GLORIES VICTORY								
MARK	DESCRIPTION	D1 mm	D2 mm	L mm	L* mm	T1 mm	T2 mm	BUTTED
106C	TOP TUBE	25.4	-	580	610	0.8	0.5	DB
206C	DOWN TUBE	28.6	-	610	640	0.8	0.5	DB
306C	SEAT TUBE	28.6	-	610	640	0.8	0.5	SB
402C	HEAD TUBE	31.8	-	180	210	-	1.0	PG
502C	CHAIN STAYS	22.2	12	410	-	-	0.8	TG
604C	SEAT STAYS	14.0	10	610	-	-	0.6	TP
702C	FORK BLADES	28/20	12	400	-	-	1.0	TG
801C	STEERER	25.4	-	210†	240	2.2	1.6	SSB
OPTION	8630, OVERSIZE DIAMETER (O/S), QUAD BUTTED (E), ROUND FB(24mm), ROR CS, 1180 & 260 STEERER, *LONG OPTION							

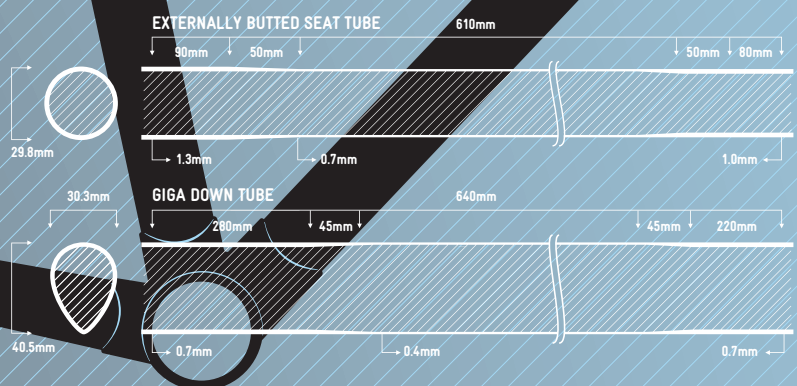
022 - SPEED GALLANT								
MARK	DESCRIPTION	D1 mm	D2 mm	L mm	L* mm	T1 mm	T2 mm	BUTTED
107C	TOP TUBE	25.4	-	580	610	0.9	0.6	DB
207C	DOWN TUBE	28.6	-	610	640	0.9	0.6	DB
307C	SEAT TUBE	28.6	-	610	640	0.9	0.6	SB
402C	HEAD TUBE	31.8	-	180	210	-	1.0	PG
502C	CHAIN STAYS	22.2	12	410	-	-	0.8	TG
603C	SEAT STAYS	14.5	10	610	-	-	0.8	TP
702C	FORK BLADES	28/20	12	400	-	-	1.0	TG
801C	STEERER	25.4	-	210†	240	2.2	1.6	SSB
OPTION	8630, OVERSIZE DIAMETER (O/S), QUAD BUTTED (E), ROUND FB(24mm), ROR CS, 1180 & 260 STEERER, *LONG OPTION							

024 - ULTRA STRONG								
MARK	DESCRIPTION	D1 mm	D2 mm	L mm	L* mm	T1 mm	T2 mm	BUTTED
108C	TOP TUBE	25.4	-	580	610	1.0	0.7	DB
208C	DOWN TUBE	28.6	-	610	640	1.0	0.7	DB
308C	SEAT TUBE	28.6	-	610	640	1.0	0.7	SB
402C	HEAD TUBE	31.8	-	180	210	-	1.0	PG
502C	CHAIN STAYS	22.2	12	410	-	-	0.8	TG
601C	SEAT STAYS	16.0	10	610	-	-	0.8	TP
702C	FORK BLADES	28/20	12	400	-	-	1.0	TG
803C	STEERER	25.4	-	210†	240	2.2	1.6	SSB
OPTION	8630, OVERSIZE DIAMETER (O/S), QUAD BUTTED (E), ROUND FB(24mm), ROR CS, 1180 & 260 STEERER, *LONG OPTION							

## BUTTING CROSS SECTIONS (STANDARD TUBE LENGTH)



## SPECIAL TUBING OPTION



## FORK & SEAT STAY OPTIONS | HEAD TUBE STOCK

